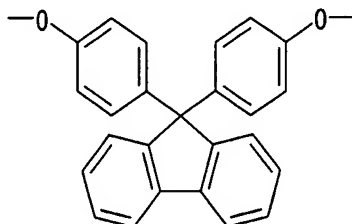


**IN THE CLAIMS:**

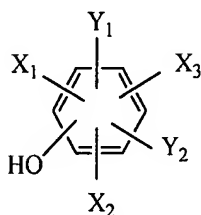
The text of all pending claims, (including withdrawn claims) is set forth below. Cancelled and not entered claims are indicated with claim number and status only. The claims as listed below show added text with underlining and deleted text with ~~strike through~~. The status of each claim is indicated with one of (original), (currently amended), (cancelled), (withdrawn), (new), (previously presented), or (not entered). Please AMEND claims 1-3, 6, 10, and 15-20 and CANCEL claims 8 and 13 in accordance with the following:

1. (CURRENTLY AMENDED) An electrophotographic photoreceptor comprising:  
a conductive substrate; and  
a photoreceptor layer formed on the substrate, wherein the photoreceptor layer comprises polyester resins as binder resin having biphenyl fluorene units consisting of the following chemical Formula (1) in the main chain, and phenolic compounds as antioxidant having the following chemical Formula (2):

Formula (1)

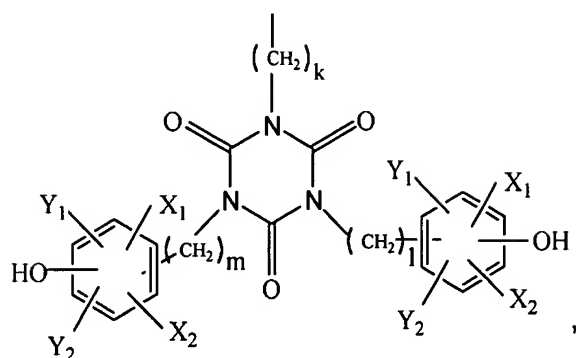
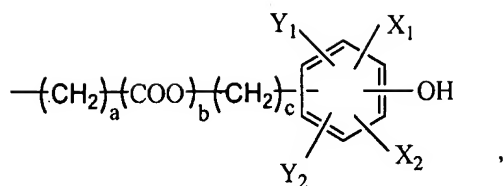


Formula (2)

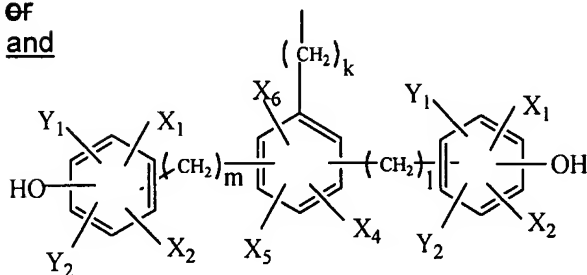


where, in Formula (1), the hydrogens in the aromatic rings are optionally substituted with substituents selected from the group consisting of halogen, C<sub>1</sub>-C<sub>20</sub> aliphatic hydrocarbon, and C<sub>5</sub>-C<sub>8</sub> cycloalkyl,

where, in Formula (2), X<sub>1</sub> and X<sub>2</sub> are independently selected from the group consisting of hydrogen and C<sub>1</sub>-C<sub>6</sub> alkyls; Y<sub>1</sub> and Y<sub>2</sub> are independently selected from the group consisting of hydrogen, methyl and ethyl; and X<sub>3</sub> is selected from the group consisting of: ~~the following C<sub>1</sub>-C<sub>6</sub> alkyls, and the further X<sub>3</sub>s represented as set forth below in Formula (2) implementations:~~



or  
and

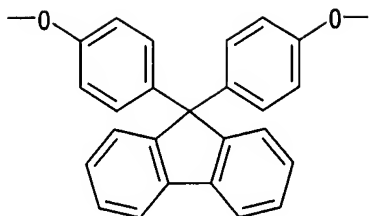


where  $a$ ,  $c$ ,  $k$ ,  $l$ , and  $m$ , independently, are integers between 0 and 6;  $b$  is 0 or 1;  $X_1$ ,  $X_2$ ,  $Y_1$  and  $Y_2$  have the same meaning as above; and  $X_3$ ,  $X_4$ ,  $X_5$ , and  $X_6$  are independently selected from the group consisting of hydrogen and  $\text{C}_1$ - $\text{C}_6$  alkyls.

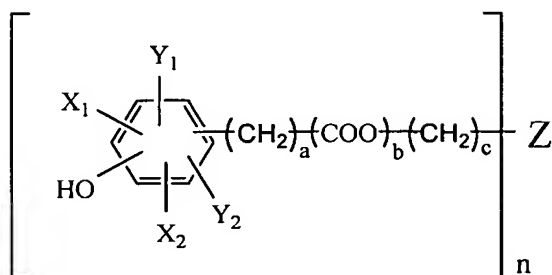
wherein, said electrophotographic photoreceptor suppresses a decrease in charged electrical potential and dark decay upon repeated use.

2. (CURRENTLY AMENDED) An electrophotographic photoreceptor comprising:  
a conductive substrate; and  
a photoreceptor layer formed on said substrate, wherein the photoreceptor layer comprises polyester resins as binder resin having biphenyl fluorene units consisting of the following chemical Formula (1) in the main chain, and phenolic compounds as antioxidants having the following chemical Formula (3):

Formula (1)



Formula (3)



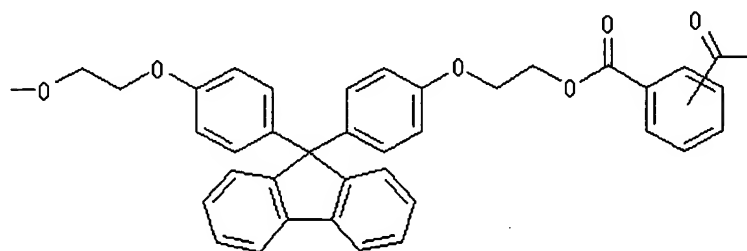
where, in Formula (1), the hydrogens in the aromatic rings are optionally substituted with substituents selected from the group consisting of halogen, C<sub>1</sub>-C<sub>20</sub> aliphatic hydrocarbon, and C<sub>5</sub>-C<sub>8</sub> cycloalkyl; and

where, in Formula (3), X<sub>1</sub> and X<sub>2</sub> are independently selected from the group consisting of hydrogen and C<sub>1</sub>-C<sub>6</sub> alkyls; Y<sub>1</sub> and Y<sub>2</sub> are independently selected from the group consisting of hydrogen, methyl, and ethyl; a and c are integers between 0 and 6; b is 0 or 1; n is an integer between 2 and 4; Z is S or O when n is 2, N when n is 3, and C when n is 4

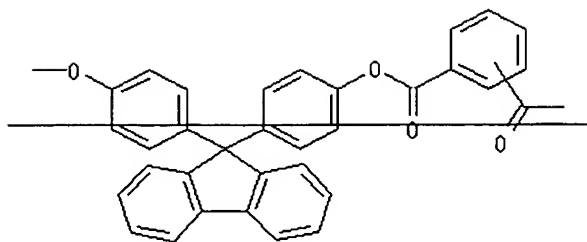
wherein, said electrophotographic photoreceptor suppresses a decrease in charged electrical potential and dark decay upon repeated use.

3. (CURRENTLY AMENDED) The electrophotographic photoreceptor according to claim 1, wherein the polyester resin is a polyester resin having repeating units of the following chemical Formula (4), (5) or (6), or a copolymer comprising more than two of the repeating units:

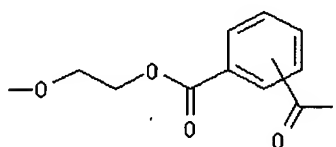
Formula (4)



Formula (5)

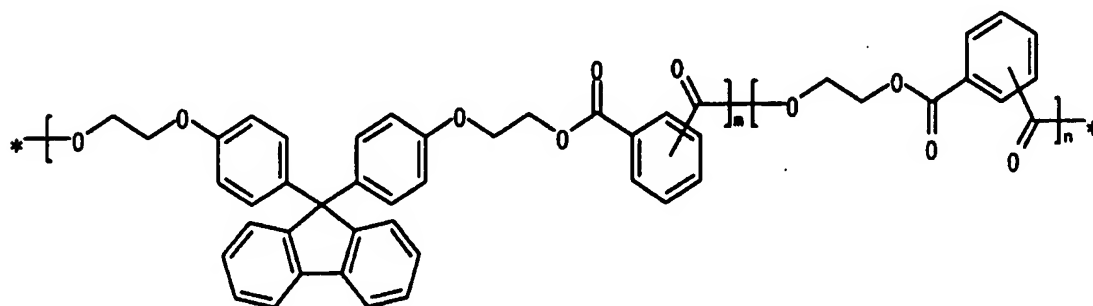


Formula (6)



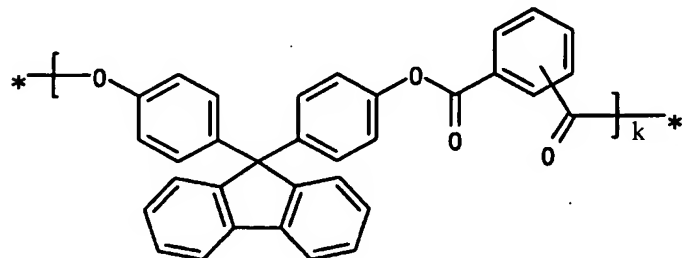
4. (ORIGINAL) The electrophotographic photoreceptor according to claim 1, wherein said polyester resin is a compound of the following general Formula (7) or (8):

Formula (7)



where m and n, independently, are each an integer between 10 and 1,000,

Formula (8)

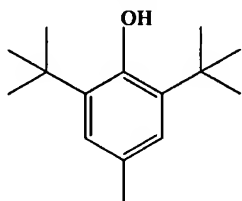


where k is an integer between 10 and 1,000.

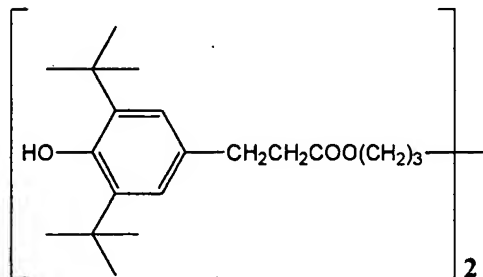
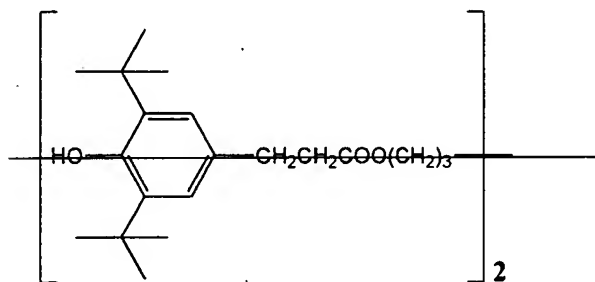
5. (PREVIOUSLY PRESENTED) The electrophotographic photoreceptor according to claim 1, wherein the content of the antioxidant is from 0.01 wt% to 50 wt% based on the total weight of a charge transporting material of said photoreceptor layer.

6. (CURRENTLY AMENDED) The electrophotographic photoreceptor according to claim 1, wherein the antioxidant of the chemical Formula (2) is a compound selected from the group consisting of compounds of general Formula (9), (10), (11) and (12):

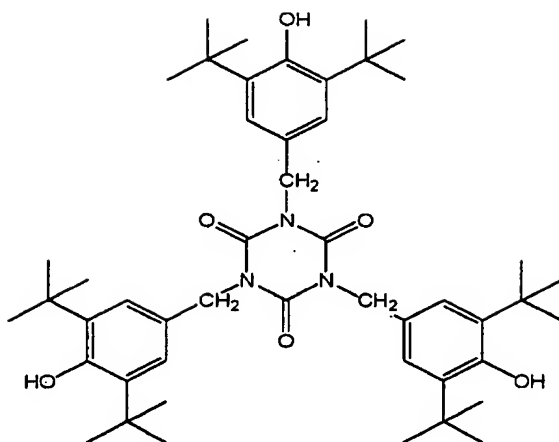
Formula (9)



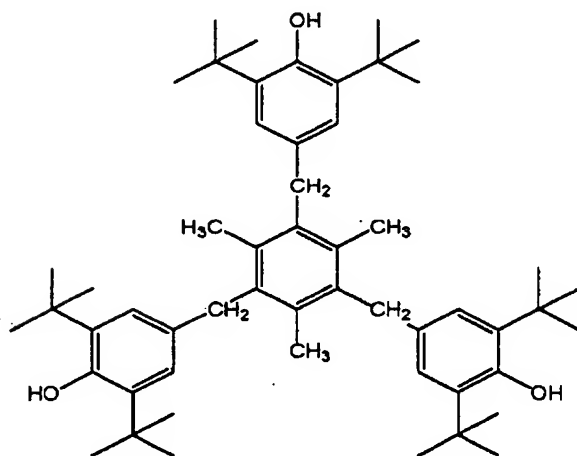
Formula (10)



Formula (11)

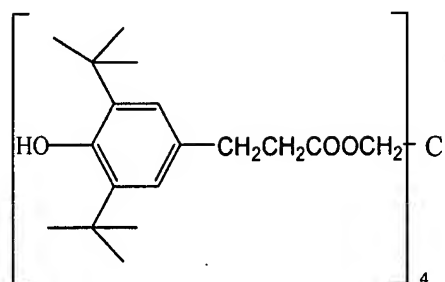


Formula (12)

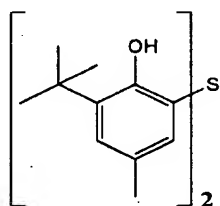


7. (ORIGINAL) The electrophotographic photoreceptor according to claim 2, wherein the antioxidant of the chemical Formula (3) is a compound represented by the chemical Formula (13) or (14).

Formula (13)



Formula (14)

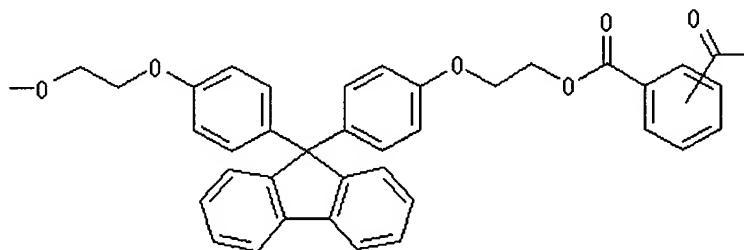


8. (CANCELLED)

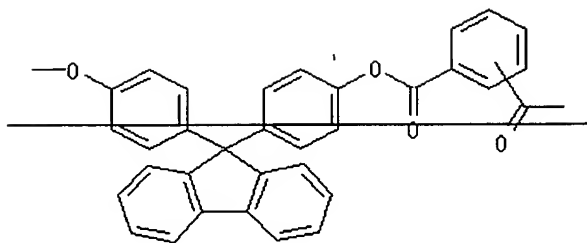
9. (CANCELLED)

10. (CURRENTLY AMENDED) The electrophotographic photoreceptor according to claim 2, wherein the polyester resin is a polyester resin having repeating units of the following chemical Formula (4), (5) or (6), or a copolymer comprising more than two of the repeating units:

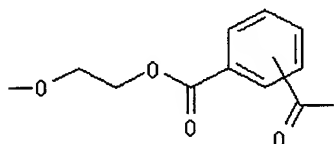
Formula (4)



Formula (5)

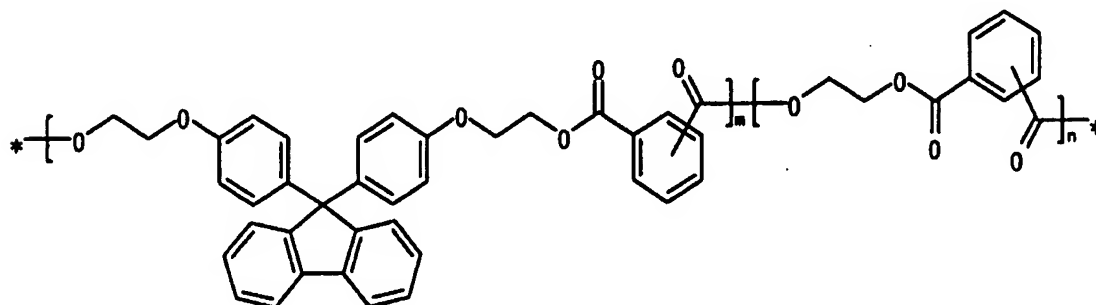


Formula (6)



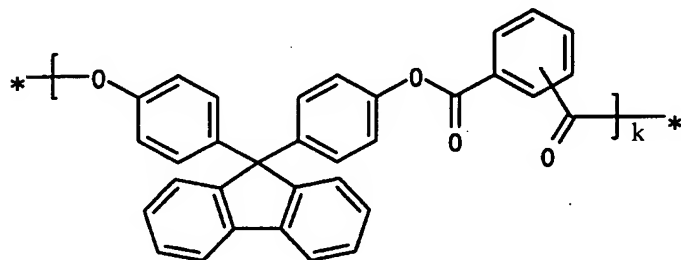
11. (ORIGINAL) The electrophotographic photoreceptor according to claim 2, wherein said polyester resin is a compound of the following general Formula (7) or (8):

Formula (7)



where m and n, independently, are each an integer between 10 and 1,000,

Formula (8)



where k is an integer between 10 and 1,000.



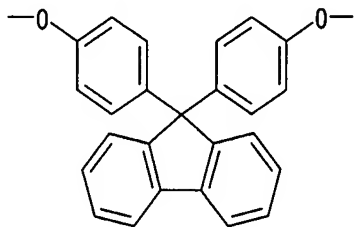
12. (ORIGINAL) The electrophotographic photoreceptor according to claim 2, wherein the content of the antioxidant is from 0.01 wt% to 50 wt% based on the total weight of the charge transporting material of said photoreceptor layer.

13. (CANCELLED)

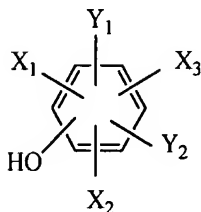
14. (CANCELLED)

15. (CURRENTLY AMENDED) An electrophotographic drum, comprising:  
a drum; and  
an electrophotographic photoreceptor disposed thereon, the electrophotographic photoreceptor comprising:  
a conductive substrate; and  
a photoreceptor layer formed on the substrate, wherein the photoreceptor layer comprises polyester resins as binder resin having biphenyl fluorene units consisting of the following chemical Formula (1) in the main chain, and phenolic compounds as antioxidant having the following chemical Formula (2):

Formula (1)

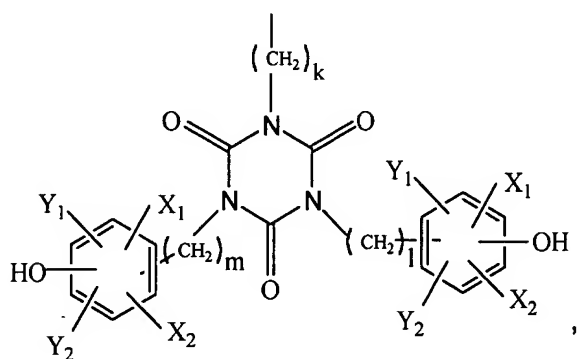
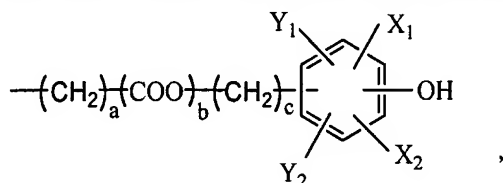


Formula (2)

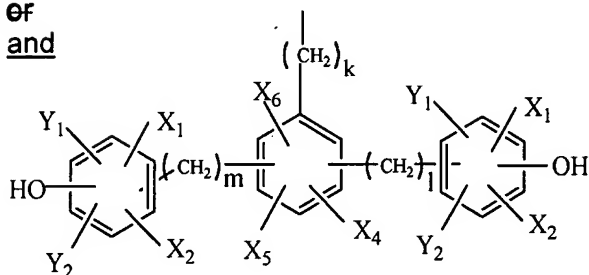


where, in Formula (1), the hydrogens in the aromatic rings are optionally substituted with substituents selected from the group consisting of halogen, C<sub>1</sub>-C<sub>20</sub> aliphatic hydrocarbon, and C<sub>5</sub>-C<sub>8</sub> cycloalkyl,

where, in Formula (2),  $X_1$  and  $X_2$  are independently selected from the group consisting of hydrogen and  $C_1$ - $C_6$  alkyls;  $Y_1$  and  $Y_2$  are independently selected from the group consisting of hydrogen, methyl and ethyl; and  $X_3$  is selected from the group consisting of the following  $C_1$ - $C_6$  alkyls, and the further  $X_3$ s represented as set forth below in Formula (2) implementations:



or  
and



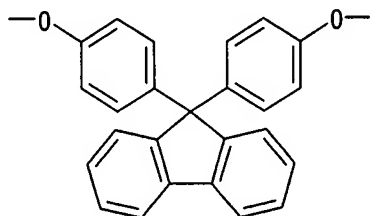
where  $a$ ,  $c$ ,  $k$ ,  $l$ , and  $m$ , independently, are integers between 0 and 6;  $b$  is 0 or 1;  $X_1$ ,  $X_2$ ,  $Y_1$  and  $Y_2$  have the same meaning as above;  $X_1$  and  $X_2$  are independently selected from the group consisting of hydrogen and  $C_1$ - $C_6$  alkyls;  $Y_1$  and  $Y_2$  are independently selected from the group consisting of hydrogen, methyl and ethyl; and  $X_4$ ,  $X_5$ , and  $X_6$  are independently selected from the group consisting of hydrogen and  $C_1$ - $C_6$  alkyls.

wherein, said electrophotographic photoreceptor suppresses a decrease in charged electrical potential and dark decay upon repeated use.

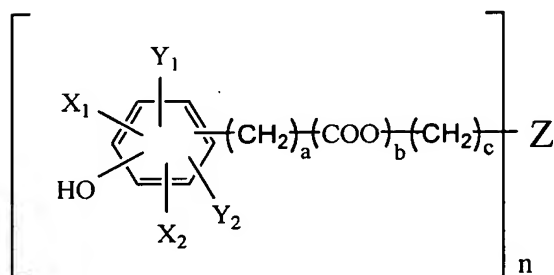
wherein the electrophotographic drum is attachable to/detachable from an image forming apparatus.

16. (CURRENTLY AMENDED) An electrophotographic drum, comprising:  
a drum; and  
an electrophotographic photoreceptor disposed thereon, the electrophotographic photoreceptor comprising:  
a conductive substrate; and  
a photoreceptor layer formed on the substrate, wherein the photoreceptor layer comprises polyester resins as binder resin having biphenyl fluorene units consisting of the following chemical Formula (1) in the main chain, and phenolic compounds as antioxidants having the following chemical Formula (3):

Formula (1)



Formula (3)



where, in Formula (1), the hydrogens in the aromatic rings are optionally substituted with substituents selected from the group consisting of halogen, C<sub>1</sub>-C<sub>20</sub> aliphatic hydrocarbon, and C<sub>5</sub>-C<sub>8</sub> cycloalkyl; and

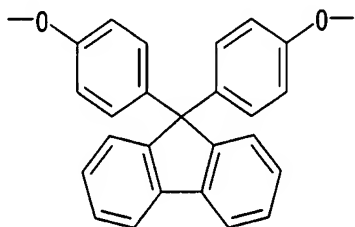
where, in Formula (3), X<sub>1</sub> and X<sub>2</sub> are independently selected from the group consisting of hydrogen and C<sub>1</sub>-C<sub>6</sub> alkyls; Y<sub>1</sub> and Y<sub>2</sub> are independently selected from the group consisting of hydrogen, methyl, and ethyl; a and c are integers between 0 and 6; b is 0 or 1; n is an integer between 2 and 4; Z is S or O when n is 2, N when n is 3, and C when n is 4,

wherein, said electrophotographic photoreceptor suppresses a decrease in charged electrical potential and dark decay upon repeated use.

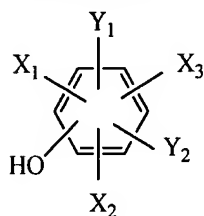
wherein the electrophotographic drum is attachable to/detachable from an image forming apparatus.

17. (CURRENTLY AMENDED) An electrophotographic cartridge, comprising:  
 an electrophotographic photoreceptor comprising:  
     a conductive substrate; and  
     a photoreceptor layer formed on the substrate, wherein the photoreceptor layer comprises polyester resins as binder resin having biphenyl fluorene units of the following chemical Formula (1) in the main chain, and phenolic compounds as antioxidant having the following chemical Formula (2):

Formula (1)

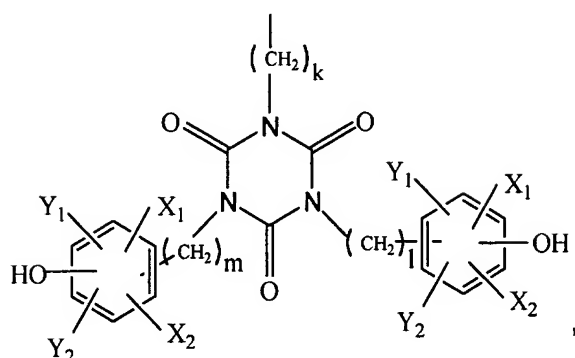
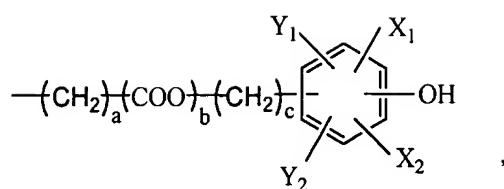


Formula (2)

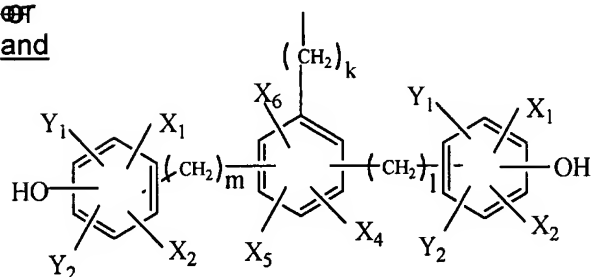


where, in Formula (1), the hydrogens in the aromatic rings are optionally substituted with substituents selected from the group consisting of halogen, C<sub>1</sub>-C<sub>20</sub> aliphatic hydrocarbon, and C<sub>5</sub>-C<sub>8</sub> cycloalkyl,

where, in Formula (2), X<sub>1</sub> and X<sub>2</sub> are independently selected from the group consisting of hydrogen and C<sub>1</sub>-C<sub>6</sub> alkyls; Y<sub>1</sub> and Y<sub>2</sub> are independently selected from the group consisting of hydrogen, methyl and ethyl; and X<sub>3</sub> is selected from the group consisting of: the following C<sub>1</sub>-C<sub>6</sub> alkyls, and the further X<sub>3</sub>s represented as set forth below in Formula (2) implementations:



or  
and



where a, c, k, l, and m, independently, are integers between 0 and 6; b is 0 or 1; X<sub>1</sub>, X<sub>2</sub>, Y<sub>1</sub> and Y<sub>2</sub> have the same meaning as above; and X<sub>4</sub>, X<sub>5</sub>, and X<sub>6</sub> are independently selected from the group consisting of hydrogen and C<sub>1</sub>-C<sub>6</sub> alkyls;

wherein, said electrophotographic photoreceptor suppresses a decrease in charged electrical potential and dark decay upon repeated use; and

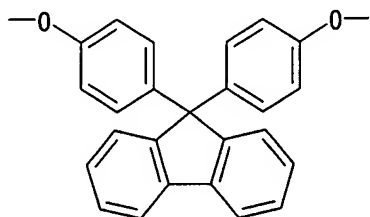
at least one of:

- a charging device that charges the electrophotographic photoreceptor;
- a developing unit which develops an electrostatic latent image formed on the electrophotographic photoreceptor; or
- a cleaning device which cleans a surface of the electrophotographic photoreceptor,

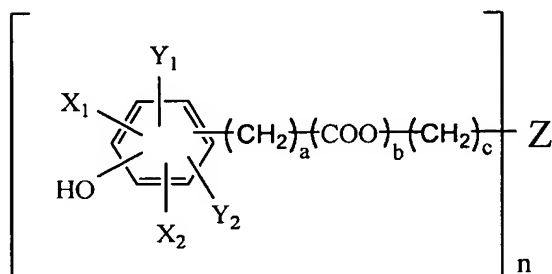
wherein the electrophotographic cartridge is attachable to/detachable from an image forming apparatus.

18. (CURRENTLY AMENDED) An electrophotographic cartridge, comprising:  
 an electrophotographic photoreceptor comprising:  
     a conductive substrate; and  
     a photoreceptor layer formed on the substrate, wherein the photoreceptor layer comprises polyester resins as binder resin having biphenyl fluorene units consisting of the following chemical Formula (1) in the main chain, and phenolic compounds as antioxidants having the following chemical Formula (3):

Formula (1)



Formula (3)



where, in Formula (1), the hydrogens in the aromatic rings are optionally substituted with substituents selected from the group consisting of halogen, C<sub>1</sub>-C<sub>20</sub> aliphatic hydrocarbon, and C<sub>5</sub>-C<sub>8</sub> cycloalkyl; and

where, in Formula (3), X<sub>1</sub> and X<sub>2</sub> are independently selected from the group consisting of hydrogen and C<sub>1</sub>-C<sub>6</sub> alkyls; Y<sub>1</sub> and Y<sub>2</sub> are independently selected from the group consisting of hydrogen, methyl, and ethyl; a and c are integers between 0 and 6; b is 0 or 1; n is an integer between 2 and 4; Z is S or O when n is 2, N when n is 3; and C when n is 4;

wherein, said electrophotographic photoreceptor suppresses a decrease in charged electrical potential and dark decay upon repeated use; and

at least one of:

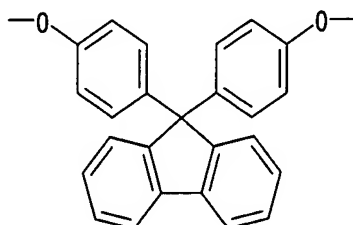
    a charging device that charges the electrophotographic photoreceptor;

    a developing unit which develops an electrostatic latent image formed on the electrophotographic photoreceptor; or

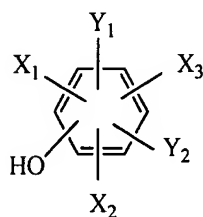
a cleaning device which cleans a surface of the electrophotographic photoreceptor,  
wherein the electrophotographic cartridge is attachable to/detachable from an image forming apparatus.

19. (CURRENTLY AMENDED) An image forming apparatus, comprising:  
a photoconductor unit having an electrophotographic photoreceptor, the electrophotographic photoconductor comprising:  
a conductive substrate; and  
a photoreceptor layer formed on the substrate, wherein the photoreceptor layer comprises polyester resins as binder resin having biphenyl fluorene units of the following chemical Formula (1) in the main chain, and phenolic compounds as antioxidant having the following chemical Formula (2):

Formula (1)

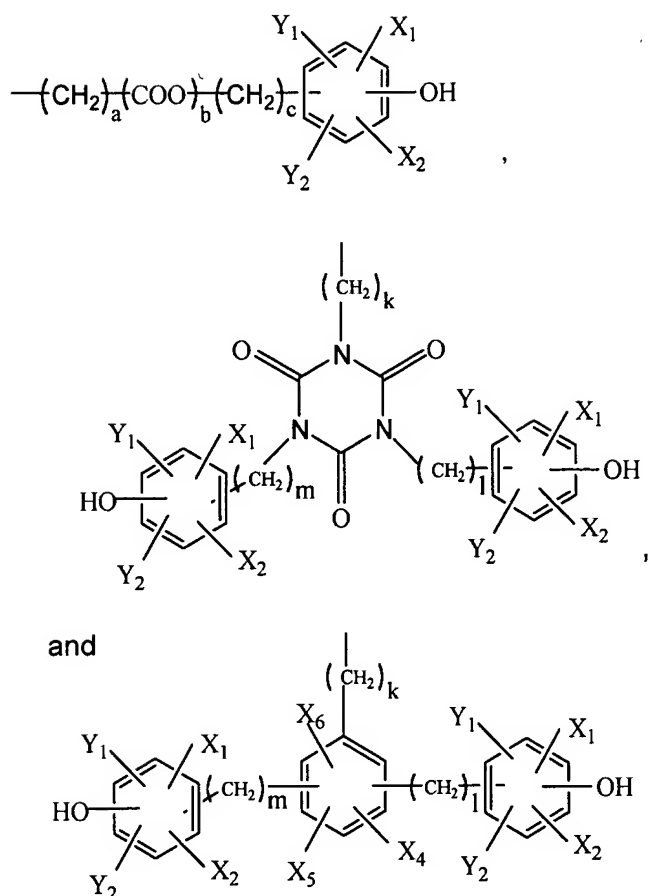


Formula (2)



where, in Formula (1), the hydrogens in the aromatic rings are optionally substituted with substituents selected from the group consisting of halogen, C<sub>1</sub>-C<sub>20</sub> aliphatic hydrocarbon, and C<sub>5</sub>-C<sub>8</sub> cycloalkyl,

where, in Formula (2), X<sub>1</sub> and X<sub>2</sub> are independently selected from the group consisting of hydrogen and C<sub>1</sub>-C<sub>6</sub> alkyls; Y<sub>1</sub> and Y<sub>2</sub> are independently selected from the group consisting of hydrogen, methyl and ethyl; and X<sub>3</sub> is selected from the group consisting of: ~~the following~~ C<sub>1</sub>-C<sub>6</sub> alkyls, and ~~the further X<sub>3</sub>s represented as set forth below in Formula (2) implementations:~~



where a, c, k, l, and m, independently, are integers between 0 and 6; b is 0 or 1; X<sub>1</sub>, X<sub>2</sub>, Y<sub>1</sub> and Y<sub>2</sub> have the same meaning as above; and X<sub>4</sub>, X<sub>5</sub>, and X<sub>6</sub> are independently selected from the group consisting of hydrogen and C<sub>1</sub>-C<sub>6</sub> alkyls;

wherein, said electrophotographic photoreceptor suppresses a decrease in charged electrical potential and dark decay upon repeated use;

- a charging device which charges the photoconductor unit;
- an imagewise light irradiating device which irradiates the charged photoconductor unit with imagewise light to form an electrostatic latent image on the photoconductor unit;
- a developing unit that develops the electrostatic latent image with a toner to form a toner image on the photoconductor unit; and
- a transfer device which transfers the toner image onto a receiving material.

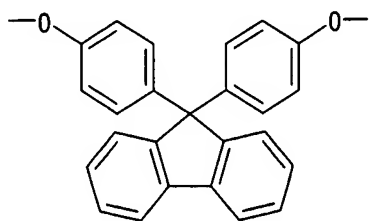
20. (CURRENTLY AMENDED) An image forming apparatus, comprising:  
a photoconductor unit having an electrophotographic photoreceptor, the electrophotographic photoconductor comprising:



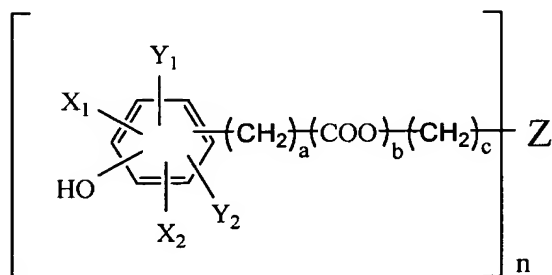
a conductive substrate; and

a photoreceptor layer formed on the substrate, wherein the photoreceptor layer comprises polyester resins as binder resin having biphenyl fluorene units consisting of the following chemical Formula (1) in the main chain, and phenolic compounds as antioxidants having the following chemical Formula (3):

Formula (1)



Formula (3)



where, in Formula (1), the hydrogens in the aromatic rings are optionally substituted with substituents selected from the group consisting of halogen, C<sub>1</sub>-C<sub>20</sub> aliphatic hydrocarbon, and C<sub>5</sub>-C<sub>8</sub> cycloalkyl; and

where, in Formula (3), X<sub>1</sub> and X<sub>2</sub> are independently selected from the group consisting of hydrogen and C<sub>1</sub>-C<sub>6</sub> alkyls; Y<sub>1</sub> and Y<sub>2</sub> are independently selected from the group consisting of hydrogen, methyl, and ethyl; a and c are integers between 0 and 6; b is 0 or 1; n is an integer between 2 and 4; Z is S or O when n is 2, N when n is 3, and C when n is 4;

wherein, said electrophotographic photoreceptor suppresses a decrease in charged electrical potential and dark decay upon repeated use;

a charging device which charges the photoconductor unit;

an imagewise light irradiating device which irradiates the charged photoconductor unit with imagewise light to form an electrostatic latent image on the photoconductor unit;

a developing unit that develops the electrostatic latent image with a toner to form a toner image on the photoconductor unit; and

a transfer device which transfers the toner image onto a receiving material.